

## **Technical Data Sheet**

Effective Date: 01.01.05 Revision Date: 05.10.17 Revision No : 02

Product Name :Calcium Carbonate (CaCO<sub>3</sub>) Filled Polymer

Product Code : VATPOL 204 FPE

Transporter : Polyethylene

Product Colour: Naturel (Opak)

Product Form : 1,5\*3,5mm Granül

Filled Material: Filled: Calcium Carbonate CaCO<sub>3</sub>)

The rate of using: %70

Particle Size: 1µ

## The areas of use and rates

Film extrusion : PE ve PP Film Production
 Injection : Bucket, etc. Products
 Blow Moulding : Plastic drum, bottle, etc. Products
 Termoforming : Products in the form of heat
 Rafya : Big bag, sack, etc. Products
 \*5-%20 used
 %5-%15 used
 %5-%20 used

( Use rates and temperatures in the extruder type and varies by product)

Properties	Test Metho	od	Test Crite	ria	Acceptance Criteria	Unit
Melt Flox Index (MFI)	ASTM D 1238		190°C/2,16	ikg	Mino,20-Maxo,90	gr/10'
Density	ASTM D 792				Min1,68-Max1,72	gr/ml
Moisture	TS 2580 EN ISC	787/2			Max 0,2	%
Mineral Concentration	ISO 3451-1		6oo°C		69-71	%
Filter	EN 13900-5				2-6	bar/g

Packing: 25kg PE Bags

## **Main Features Of The Product**

- it is easy the dispersion with Poliolefin
- it decreases the cost
- it increase the mechanic performance
- it helps to break in to the nature
- it decreases the static electrification
- it is convenient to the touch with food
- It does not contain heavy metals and substances from REACH RULES
- it does not contain forbidden materials specifyed in ROHS INSTRUCTIONS

## Notes

- it is recommended to use mixer to have a proper mixture
- it is obligatory to make a heating adjustement according to the product and mixture levels and it should not decrease under 1900
- it is available to make a especial product with the fluidity required according to production lines, production gender and use area
- it is provided technical suport in uses of our product



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