

# **Technical Data Sheet**

Effective Date: 01.01.05 Revision Date: 05.10.17 Revision No : 02

Product Name :Calcium Carbonate (CaCO<sub>3</sub>) Filled Polymer

Product Code : VATPOL 202 FPE OPT

Transporter : Polyethylene

Product Colour: Naturel (Opak)

Product Form : 1,5\*3,5mm Granül

Filled Material: Filled: Calcium Carbonate (CaCO<sub>3</sub>) The rate of using: %72 Particle Size: 1µ

### The areas of use and rates

( Use rates and temperatures in the extruder type and varies by product)

| Properties            | Test Method | Test Criteria | Acceptance Criteria | Unit   |
|-----------------------|-------------|---------------|---------------------|--------|
| Melt Flox Index (MFI) | ASTM D 1238 | 190°C/2,16kg  | Mino,20-Max 0,90    | gr/10' |
| Density               | ASTM D 792  |               | Min1,74-Max1,80     | gr/ml  |
| Moisture              |             |               | Max 0,2             | %      |
| Mineral Concentration | ISO 3451-1  | 6oo°C         | 71-73,5             | %      |
| Filter                | EN 13900-5  |               | 2-6                 | bar/g  |

## Packing: 25kg PE Bags

### Main Features Of The Product

- it is easy the dispersion with Poliolefin
- it decreases the cost
- it increase the mechanic performance
- it helps to break in to the nature
- it decreases the static electrification
- it is convenient to the touch with food
- It does not contain heavy metals and substances from REACH RULES
- it does not contain forbidden materials specifyed in ROHS INSTRUCTIONS

#### Notes

- it is recommended to use mixer to have a proper mixture
- it is obligatory to make a heating adjustement according to the product and mixture levels and it should not decrease under 190c
- it is available to make a especial product with the fluidity required according to production lines, production gender and use area
- it is provided technical suport in uses of our product



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